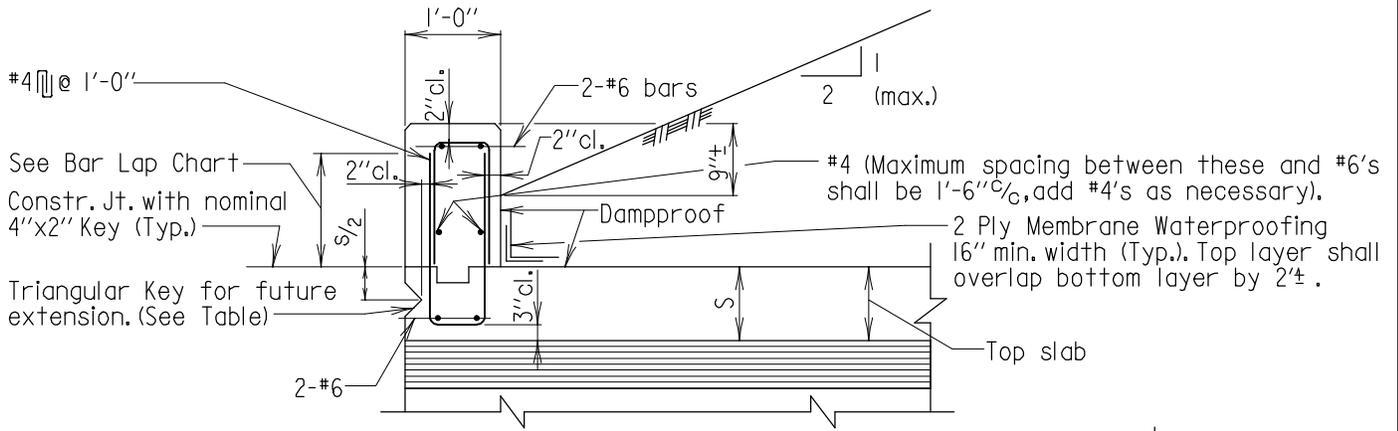


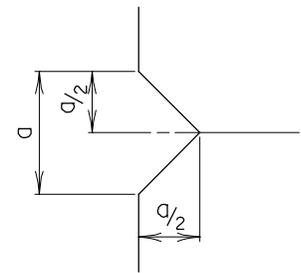
BOX CULVERTS

(BC)



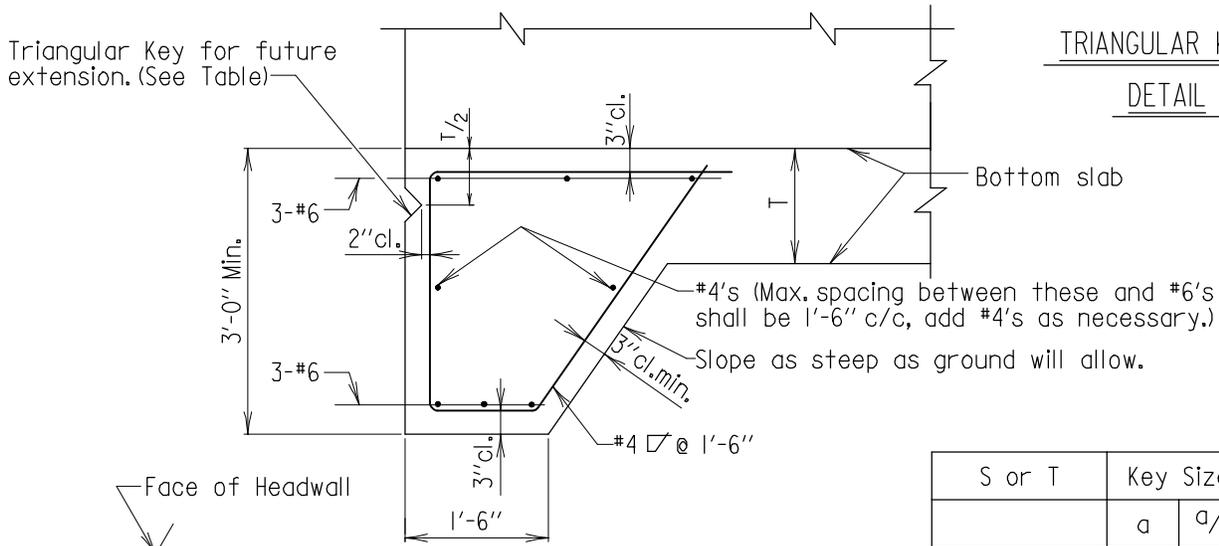
HEADWALL SECTION

Scale: 1/2" = 1'-0"



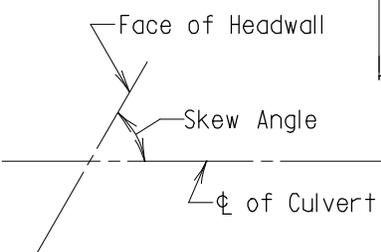
TRIANGULAR KEY

DETAIL



TOE WALL SECTION

Scale: 1/2" = 1'-0"



SKEW ANGLE

S or T	Key Size	
	a	a/2
Less than 12"	3"	1 1/2"
12" to 18"	4"	2"
18" and over	6"	3"

Notes:

- When skew angle of box culvert is less than 70° see main box culvert sheets for additional reinforcing steel. (See Above)
- Normal box culvert reinforcing steel not shown.
- Maximum height of headwall is 4'-6" see main box culvert sheets for added reinforcing steel if this height is exceeded.
- All keys are nominal size.

5. Design is valid for live load surcharge.

APPROVAL	
E.S. Friedman DIRECTOR OFFICE OF STRUCTURES	
DATE: 6/20/75	
REVISIONS	
SHA	FHWA
8-1-85	6-8-90
10-27-92	
FHWA APPROVAL	
DATE: 8-24-76	10-9-07

STATE OF MARYLAND
DEPARTMENT OF TRANSPORTATION
STATE HIGHWAY ADMINISTRATION
OFFICE OF STRUCTURES

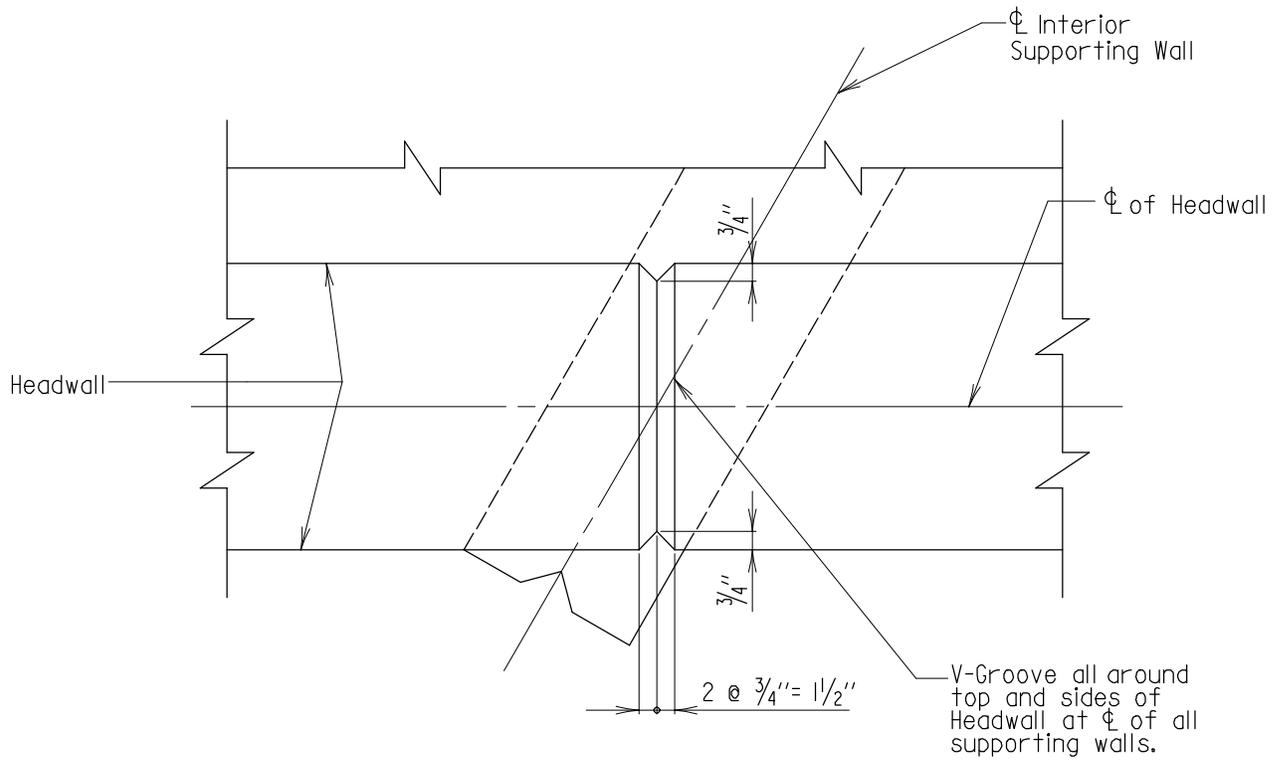
BOX CULVERT
HEADWALL AND TOEWALL DETAILS

STANDARD NO. BC-101

SHEET 1 OF 1

OLD NO. BC(6.01)-75-1

BOX CULVERT



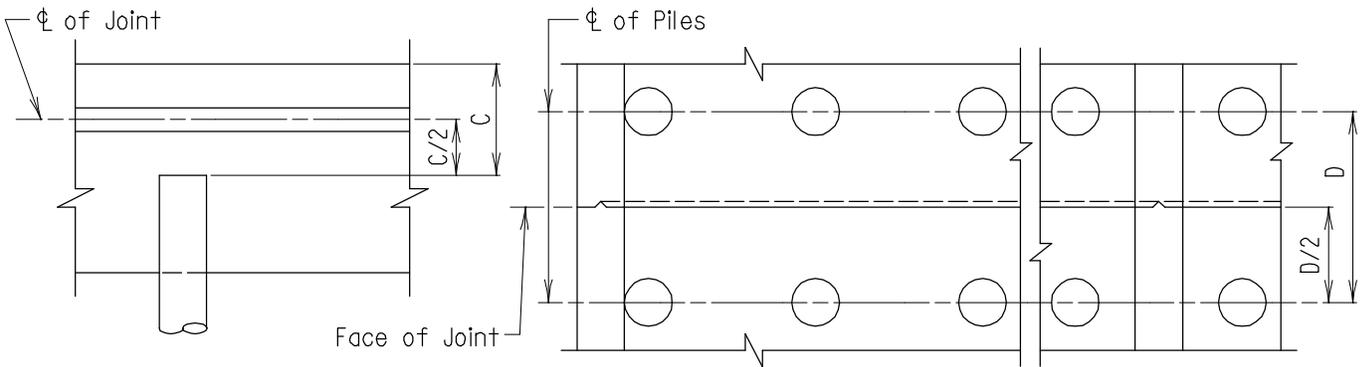
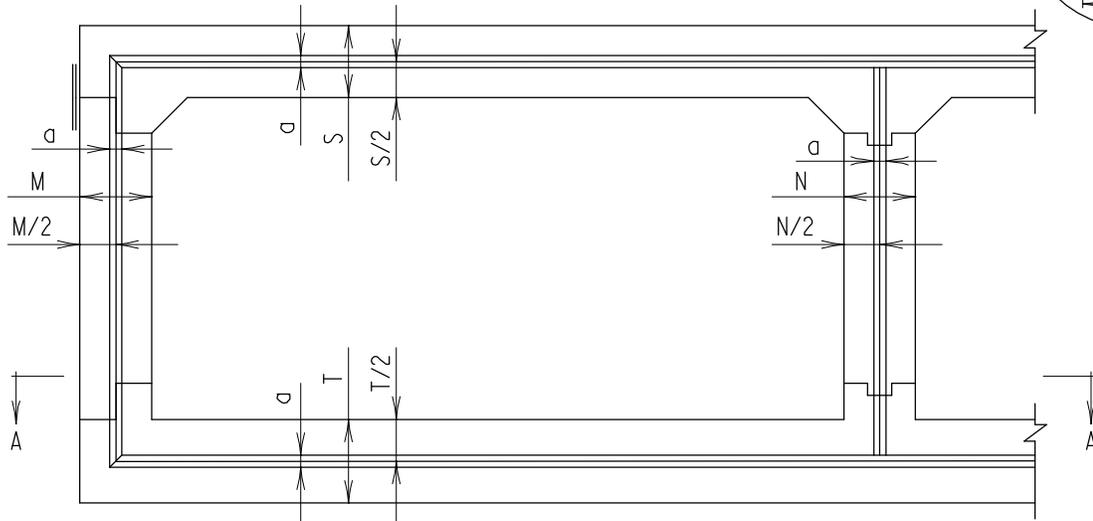
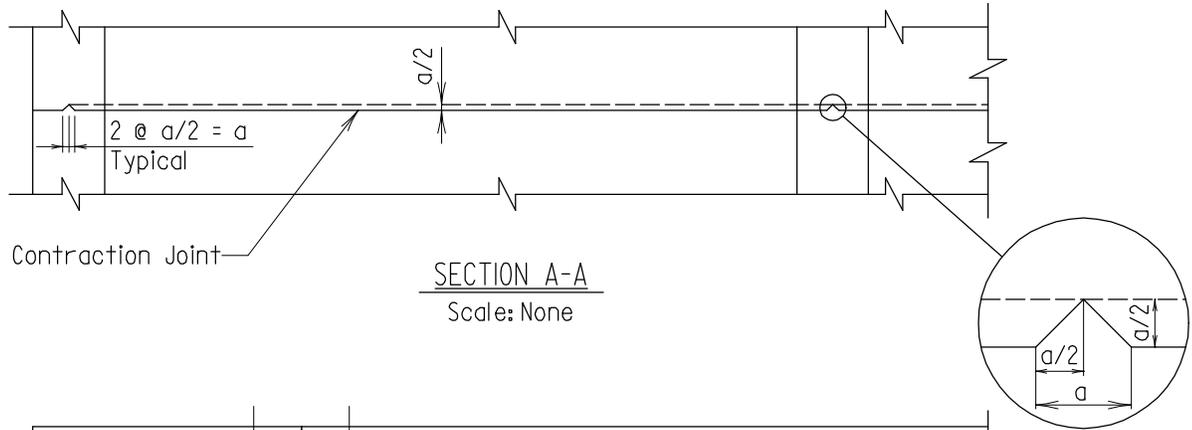
PLAN
Scale: 1/2" = 1'-0"

APPROVAL	
<i>L.S. Freedom</i> DIRECTOR OFFICE OF STRUCTURES DATE: 6/20/75	
REVISIONS	
SHA	FHWA

FHWA APPROVAL
DATE: 8-24-76

STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES
HEADWALL FOR MULTI-CELLED BOX CULVERT GROOVE DETAILS
STANDARD NO. BC-102
SHEET <u> </u> OF <u> </u>

BOX CULVERT



M, N, S, T	Key Size	
	a	a/2
Less than 12"	3"	1 1/2"
12" to 18"	4"	2"
18" or over	6"	3"

ELEVATION
VERTICAL LOCATION OF KEY WHEN PILES ARE USED
Scale: None

PLAN
HORIZONTAL LOCATION OF KEY WHEN PILES ARE USED
Scale: None

Notes:

1. Reinforcing steel not to pass through contraction joint.
2. Full face of contraction joint to be dampproofed.
3. When piles are utilized, key in bottom shall be placed midway between top of bottom slab and top of pile vertically, and between rows of piles horizontally. (See Above)

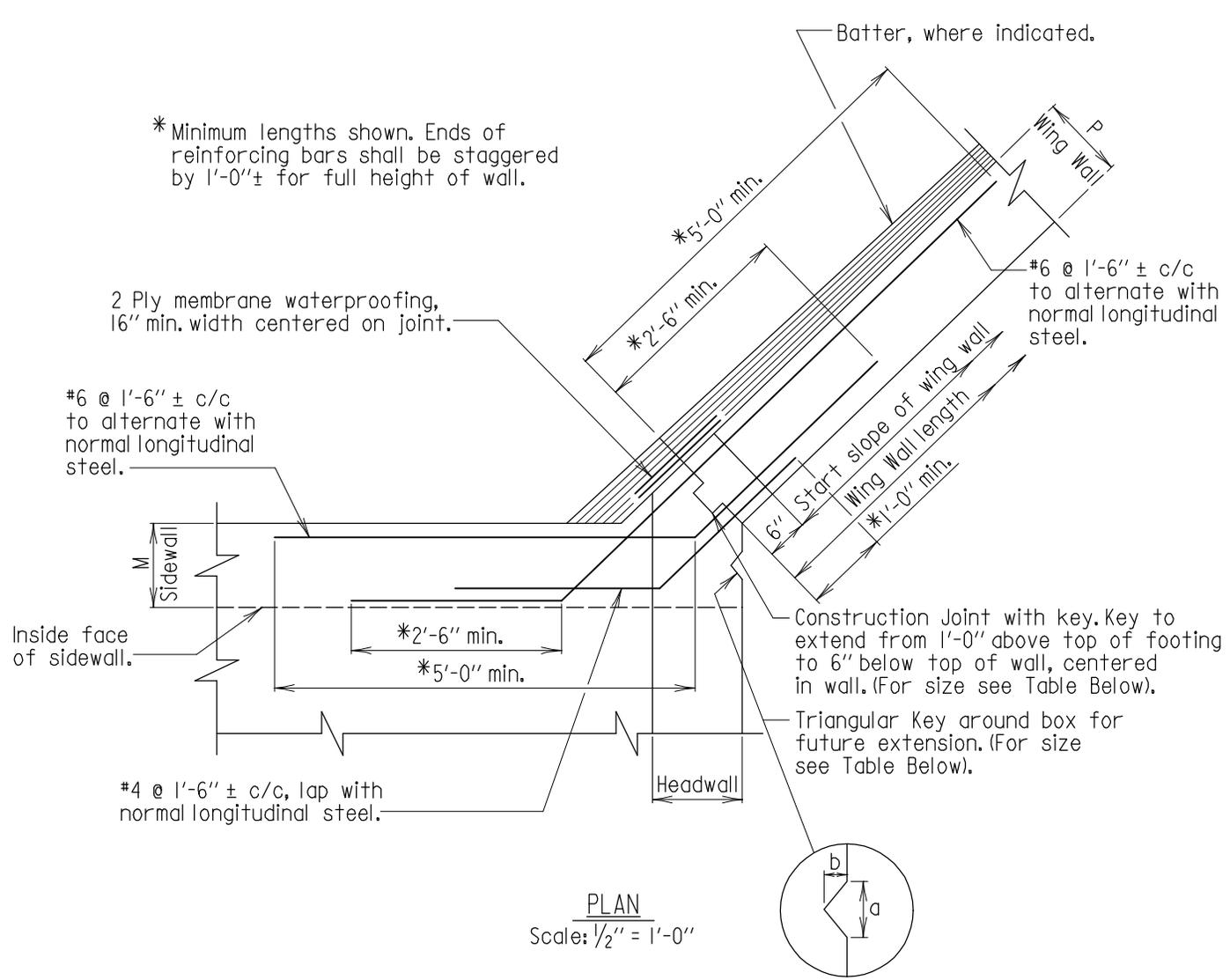
APPROVAL	
<i>E.S. Fisher</i> DIRECTOR OFFICE OF STRUCTURES	
DATE: 6/20/75	
REVISIONS	
SHA	FHWA
5-26-92	
11-17-97	
FHWA APPROVAL	
DATE: 11-9-76	

STATE OF MARYLAND
DEPARTMENT OF TRANSPORTATION
STATE HIGHWAY ADMINISTRATION
OFFICE OF STRUCTURES

CONTRACTION JOINT FOR BOX CULVERT BARREL

STANDARD NO. BC-201

SHEET 1 OF 1



* Minimum lengths shown. Ends of reinforcing bars shall be staggered by 1'-0"± for full height of wall.

2 Ply membrane waterproofing, 16" min. width centered on joint.

#6 @ 1'-6" ± c/c to alternate with normal longitudinal steel.

Inside face of sidewall.

#4 @ 1'-6" ± c/c, lap with normal longitudinal steel.

#6 @ 1'-6" ± c/c to alternate with normal longitudinal steel.

Construction Joint with key. Key to extend from 1'-0" above top of footing to 6" below top of wall, centered in wall. (For size see Table Below).

Triangular Key around box for future extension. (For size see Table Below).

PLAN
Scale: 1/2" = 1'-0"

M or P	Triangular Key Size		Wing Wall Key Size
	a	b	
Less than 12"	3"	1 1/2"	3" x 1 1/2"
12" to 18"	4"	2"	4" x 2"
18" or over	6"	3"	6" x 3"

- Notes:
1. Normal reinforcing steel not shown.
 2. All keys are nominal size.
 3. This joint detail to be used for all walls less than 15' in length.

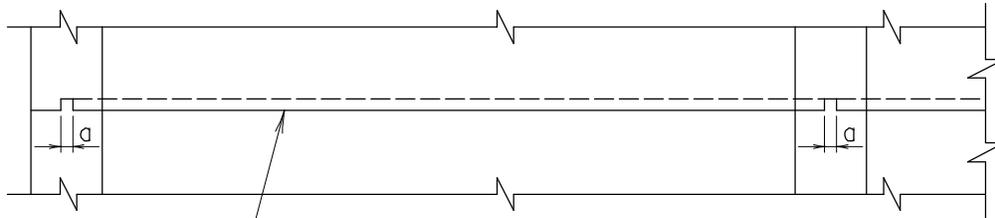
APPROVAL	
<i>E.S. Friedman</i> DIRECTOR OFFICE OF STRUCTURES	
DATE: 6/20/75	
REVISIONS	
SHA	FHWA
8-1-85	6-8-90
5-19-93	
FHWA APPROVAL	7-15-94
DATE: 11-9-76	10-9-07

STATE OF MARYLAND
DEPARTMENT OF TRANSPORTATION
STATE HIGHWAY ADMINISTRATION
OFFICE OF STRUCTURES

BOX CULVERT WING WALL CONSTRUCTION JOINT

STANDARD NO. BC-202 SHEET OF

BOX CULVERT



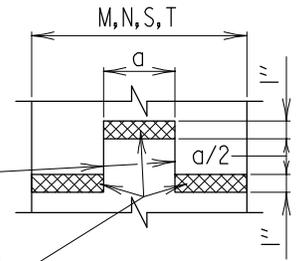
Expansion Joint

SECTION A-A

Scale: None

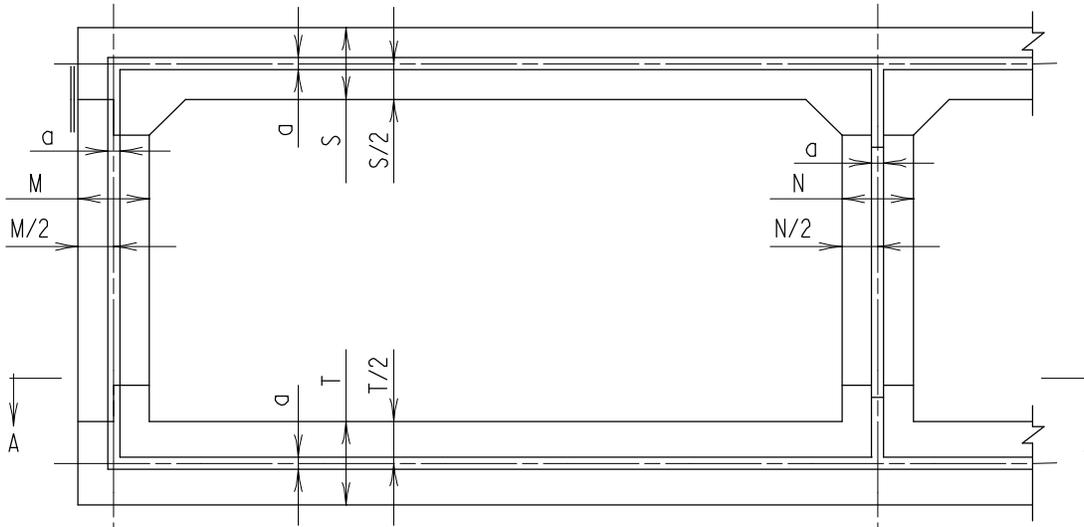
Single layer of tarpaper full length of key. Fasten to concrete with asphaltic cement.

1" Sponge type expansion joint filler material, full length of key. Fasten to one face with copper nails.



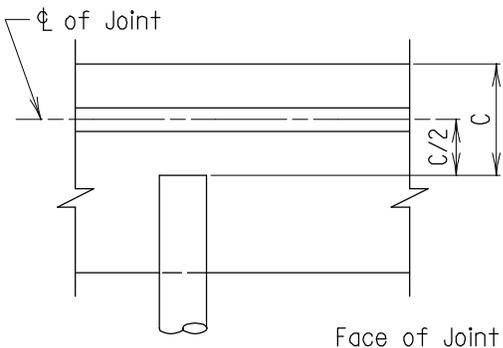
TYPICAL SECTION OF WALLS AND SLABS

Scale: None



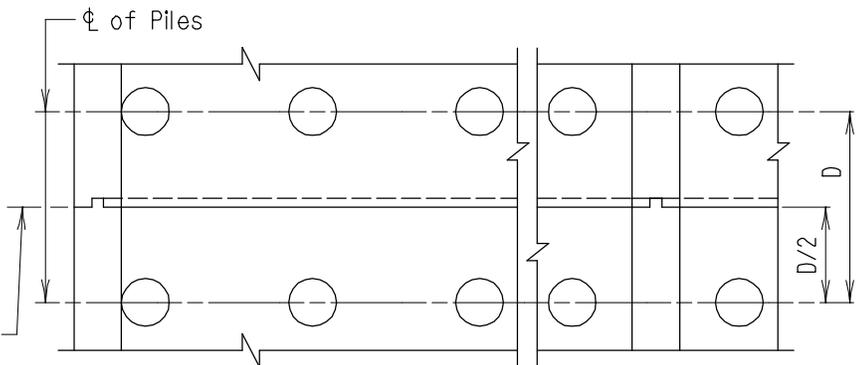
ELEVATION

Scale: None



ELEVATION VERTICAL LOCATION OF KEY WHEN PILES ARE USED

Scale: None



PLAN HORIZONTAL LOCATION OF KEY WHEN PILES ARE USED

Scale: None

M, N, S, T	Key Size	
	a	a/2
Less than 12"	3"	1 1/2"
12" to 18"	4"	2"
18" or over	6"	3"

Notes:

1. Reinforcing steel not to pass through joint.
2. When piles are utilized, key in bottom shall be placed midway between top of bottom slab and top of pile vertically, and between rows of piles horizontally. (See Above)
3. All keys are nominal size.

APPROVAL	
<i>L.S. Fisher</i> DIRECTOR OFFICE OF STRUCTURES	
DATE: 2/23/77	
REVISIONS	
SHA	FHWA
5-25-92	
11-17-97	
FHWA APPROVAL	1-22-01
DATE: 2-25-77	3-22-06

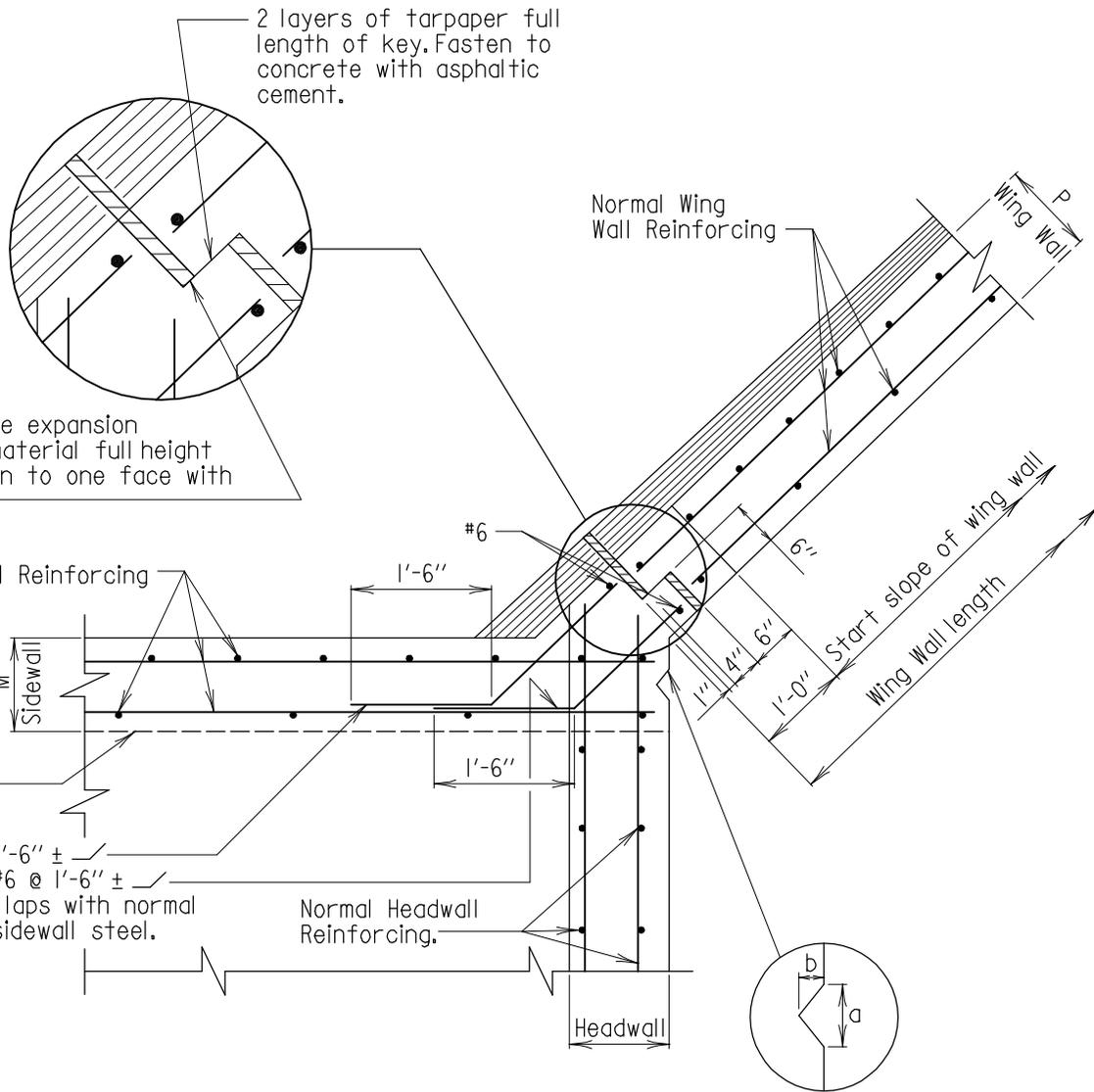
STATE OF MARYLAND
DEPARTMENT OF TRANSPORTATION
STATE HIGHWAY ADMINISTRATION
OFFICE OF STRUCTURES

EXPANSION JOINT FOR BOX CULVERT BARREL

STANDARD NO. BC-301

SHEET 1 OF 1

BOX CULVERT



1" Sponge type expansion joint filler, material full height of key. Fasten to one face with copper nails.

2 layers of tarpaper full length of key. Fasten to concrete with asphaltic cement.

Normal Sidewall Reinforcing

Normal Wing Wall Reinforcing

Inside face of sidewall.

Alternate #6 @ 1'-6" ± with #6 @ 1'-6" ± which laps with normal long. sidewall steel.

Normal Headwall Reinforcing

Headwall

PLAN

Scale: 1/2" = 1'-0"

M or P	Triangular Key Size	
	a	b
Less than 12"	3"	1 1/2"
12" to 18"	4"	2"
18" or over	6"	3"

Notes:

1. Reinforcing steel not to pass through joint.
2. All keys are nominal size.
3. Expansion joint to extend from top of footing to top of wall.
4. This joint detail to be used for all walls greater than 15' in length.

APPROVAL	
<i>L.S. Friedman</i> DIRECTOR OFFICE OF STRUCTURES	
DATE: 2/23/77	
REVISIONS	
SHA	FHWA
11-17-97	
1-22-01	
FHWA APPROVAL	3-22-06
DATE: 2-25-77	10-9-07

STATE OF MARYLAND
DEPARTMENT OF TRANSPORTATION
STATE HIGHWAY ADMINISTRATION
OFFICE OF STRUCTURES

BOX CULVERT WING WALL EXPANSION JOINT

STANDARD NO. BC-302

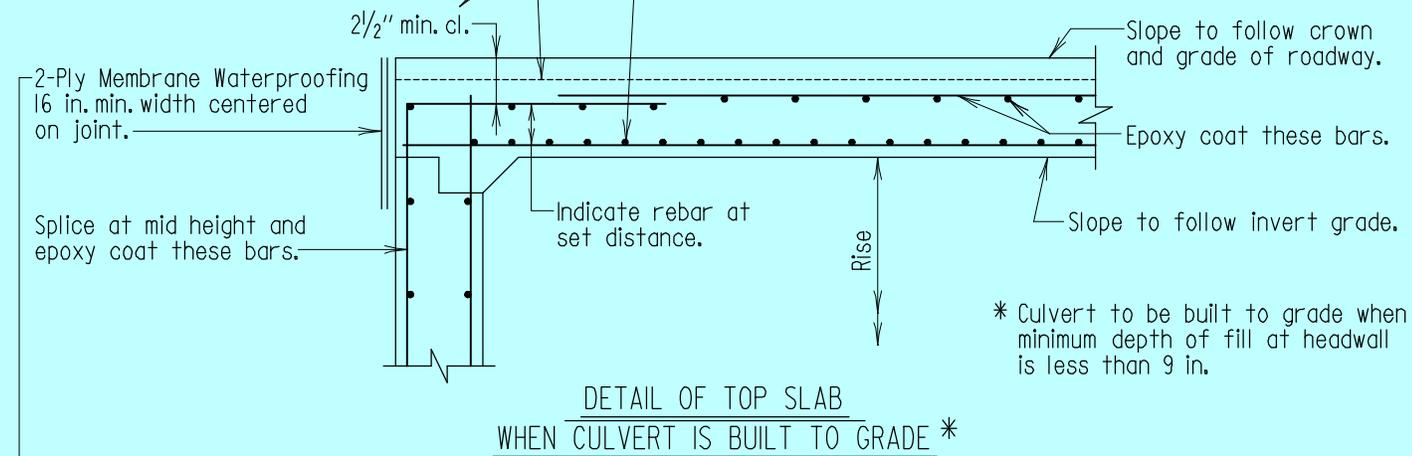
SHEET 1 OF 1

OLD NO. BC(6.06)-76-37

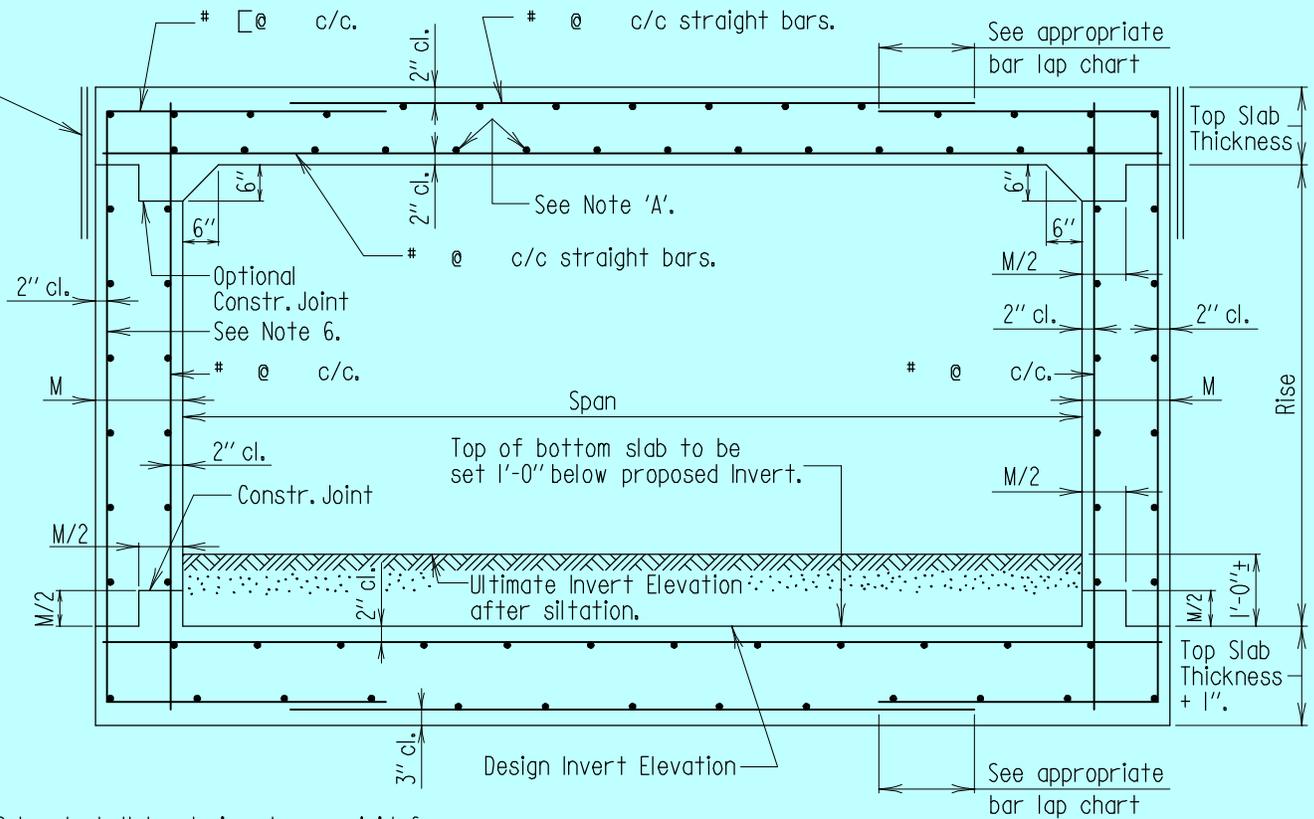
BOX CULVERT

If minimum clearance exceeds 6 in., then an additional mat of epoxy coated 6 x 6 - W2.9 x W2.9 welded wire fabric shall be placed 3 in. clear from finished top of slab for full length and width of culvert.

Note : A
When depth of fill over top slab is equal to or less than 2'-0" the longitudinal bars in the bottom of the top slab shall be # @ c/c ±. All other longitudinal bars to be #4 @ 1'-6" c/c ±.



* Culvert to be built to grade when minimum depth of fill at headwall is less than 9 in.



Note:

1. Box Culvert shall be designed as a rigid frame.
2. Reinforcing in bottom slab same as top slab except for any longitudinal steel added when depth of fill on top slab is 2'-0" or less.
3. Minimum thickness of sidewalls to be 11 in.
4. All longitudinal bars to be #4's spaced as shown with a maximum spacing of 1'-6" c/c; except for any additional steel that may be required when depth of fill on top slab is 2'-0" or less.
5. If piles are used; bottom slab shall be increased 9" in thickness and piles shall be equally spaced in the transverse direction as well as equally spaced in the longitudinal direction.
6. If rise exceeds 10'-0", this bar may be lapped at mid height at Contractors option.

TYPICAL SECTION

7. If bottom slab exceeds 18" in thickness, longitudinal bars shall become #4's @ 1'-0" max.
8. Concrete cover shall be increased from the cover indicated in typical section to 4" clear for all surfaces with direct exposure to salt water.

* FOR OFFICE USE ONLY *

APPROVAL	
<i>E.S. Friedman</i> DIRECTOR OFFICE OF STRUCTURES DATE: 2/23/77	
REVISIONS	
SHA	FHWA
2-4-94	
7-15-94	
FHWA APPROVAL	1-22-01
DATE: 2-25-77	10-9-07

STATE OF MARYLAND
DEPARTMENT OF TRANSPORTATION
STATE HIGHWAY ADMINISTRATION
OFFICE OF STRUCTURES

TYPICAL SECTION FOR
SINGLE BOX CULVERT

STANDARD NO. BC-401

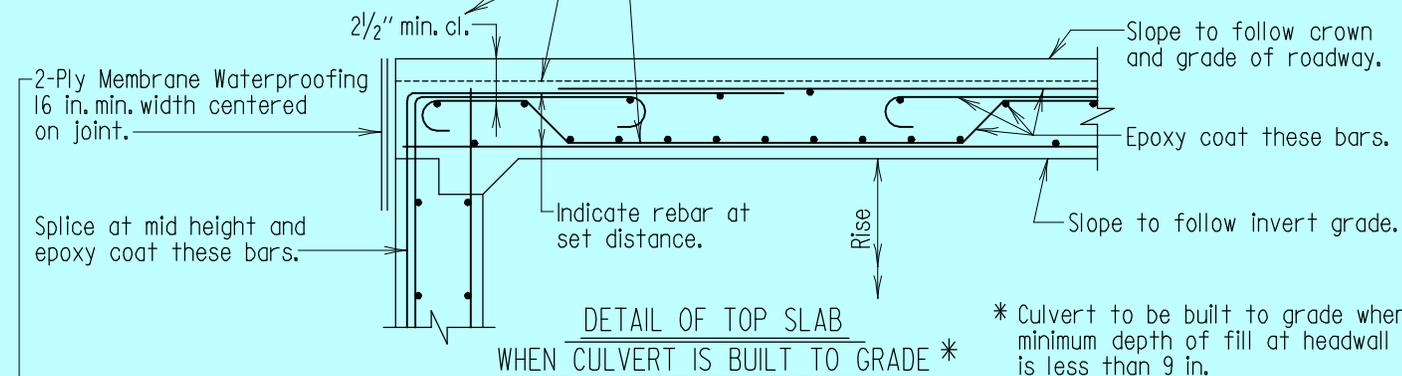
SHEET OF

BOX CULVERT

If minimum clearance exceeds 6 in., then an additional mat of epoxy coated 6 x 6 - W2.9 x W2.9 welded wire fabric shall be placed 3 in. clear from finished top of slab for full length and width of culvert.

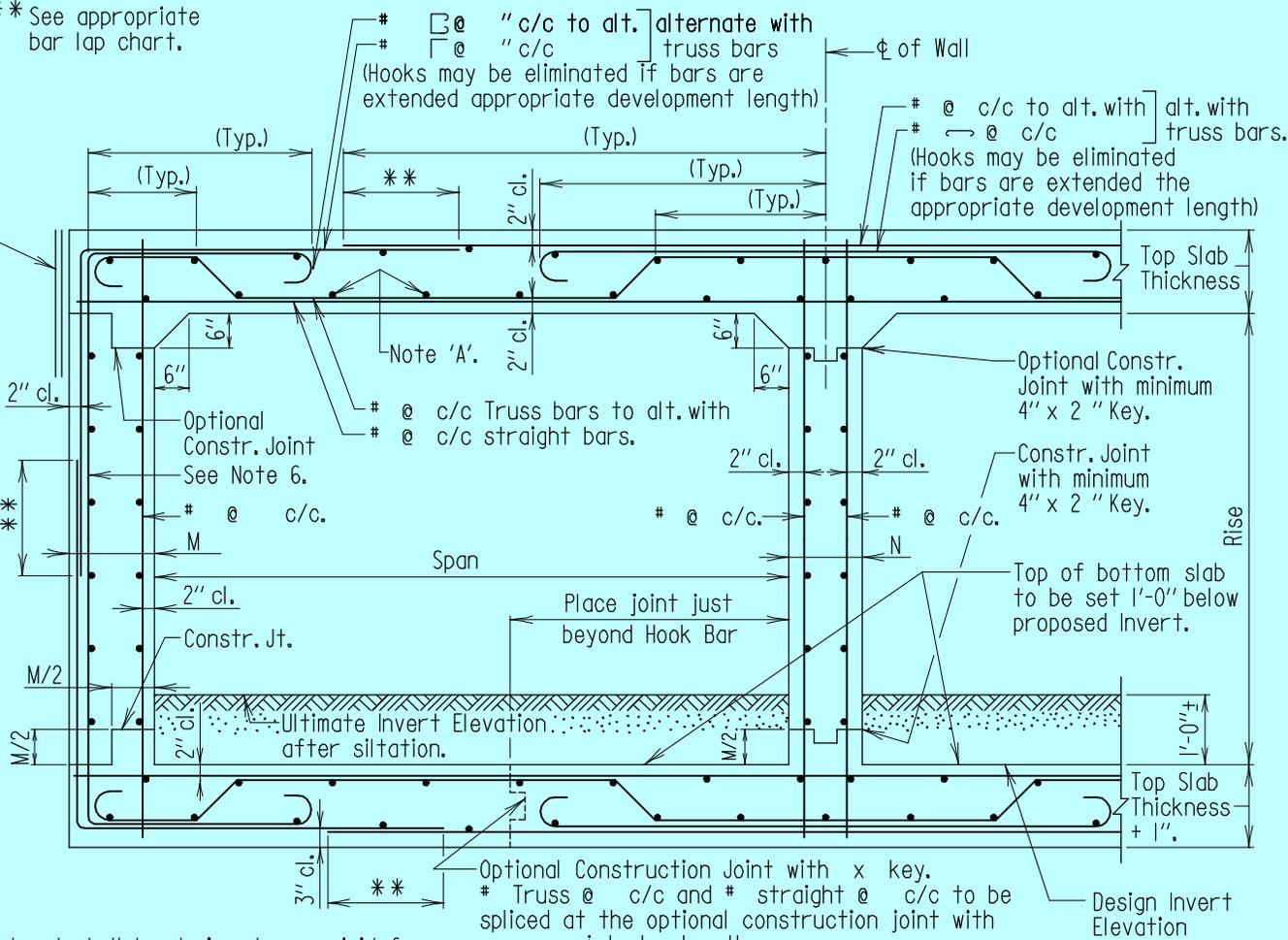
Note : A

When depth of fill over top slab is equal to or less than 2'-0" the longitudinal bars in the bottom of the top slab shall be # @ c/c ±. All other longitudinal bars to be #4 @ 1'-6" c/c ±.



* Culvert to be built to grade when minimum depth of fill at headwall is less than 9 in.

** See appropriate bar lap chart.



Note:

- Box Culvert shall be designed as a rigid frame.
- Reinforcing in bottom slab same as top slab except for any longitudinal steel added when depth of fill on top slab is 2'-0" or less.
- Minimum thickness of sidewalls to be 11 in.
- All longitudinal bars to be #4's spaced as shown with a maximum spacing of 1'-6" c/c; except for any additional steel that may be required when depth of fill on top slab is 2'-0" or less.
- If piles are used; bottom slab shall be increased 9" in thickness and piles shall be equally spaced in the transverse direction as well as equally spaced in the longitudinal direction.
- If rise exceeds 10'-0", this bar may be lapped at mid height at Contractors option.
- If bottom slab exceeds 18" in thickness, longitudinal bars shall become #4's @ 1'-0" max.
- Concrete cover shall be increased from the cover indicated in typical section to 4" clear for all surfaces with direct exposure to salt water.

* FOR OFFICE USE ONLY *

APPROVAL	
L.S. Friedman DIRECTOR OFFICE OF STRUCTURES	
DATE: 2/23/77	
REVISIONS	
SHA	FHWA
2-4-94	
7-15-94	
FHWA APPROVAL	1-22-01
DATE: 2-25-77	10-9-07

STATE OF MARYLAND
DEPARTMENT OF TRANSPORTATION
STATE HIGHWAY ADMINISTRATION
OFFICE OF STRUCTURES

TYPICAL SECTION
MULTI-CELLED BOX CULVERT

STANDARD NO. BC-402

SHEET OF

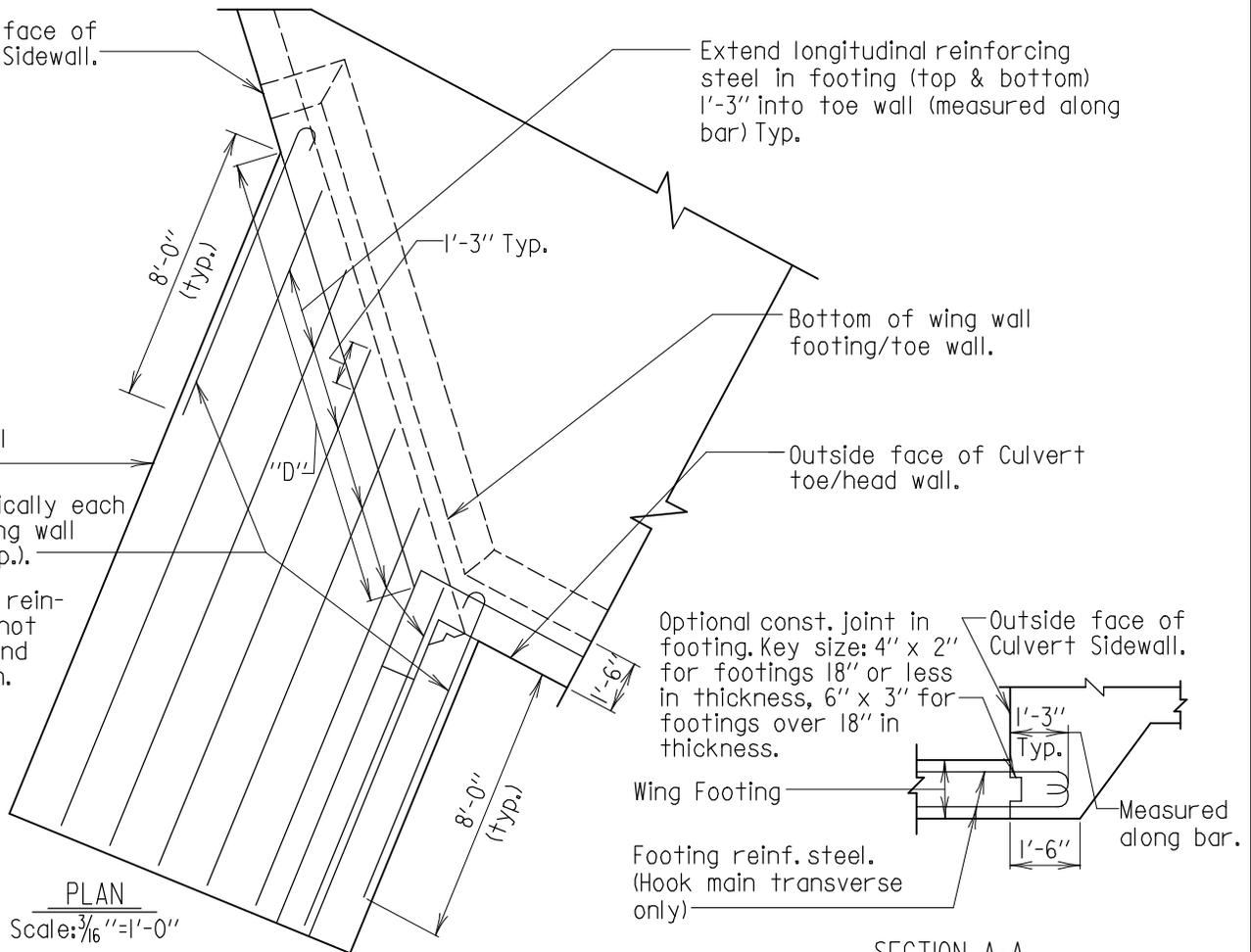
BOX CULVERT

Outside face of Culvert Sidewall.

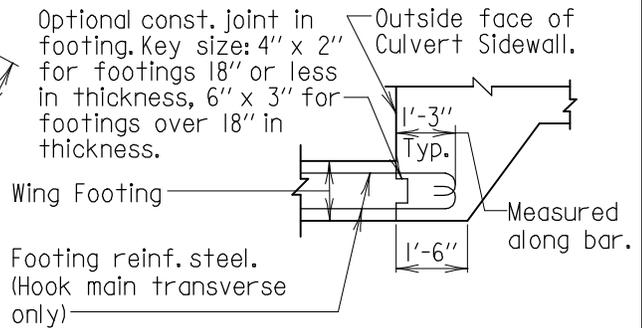
Extend longitudinal reinforcing steel in footing (top & bottom) 1'-3" into toe wall (measured along bar) Typ.

Rear face of wing wall footing.
3-#8's vertically each face of wing wall footing (typ.).

Transverse reinforcement not shown. Extend as in Option.



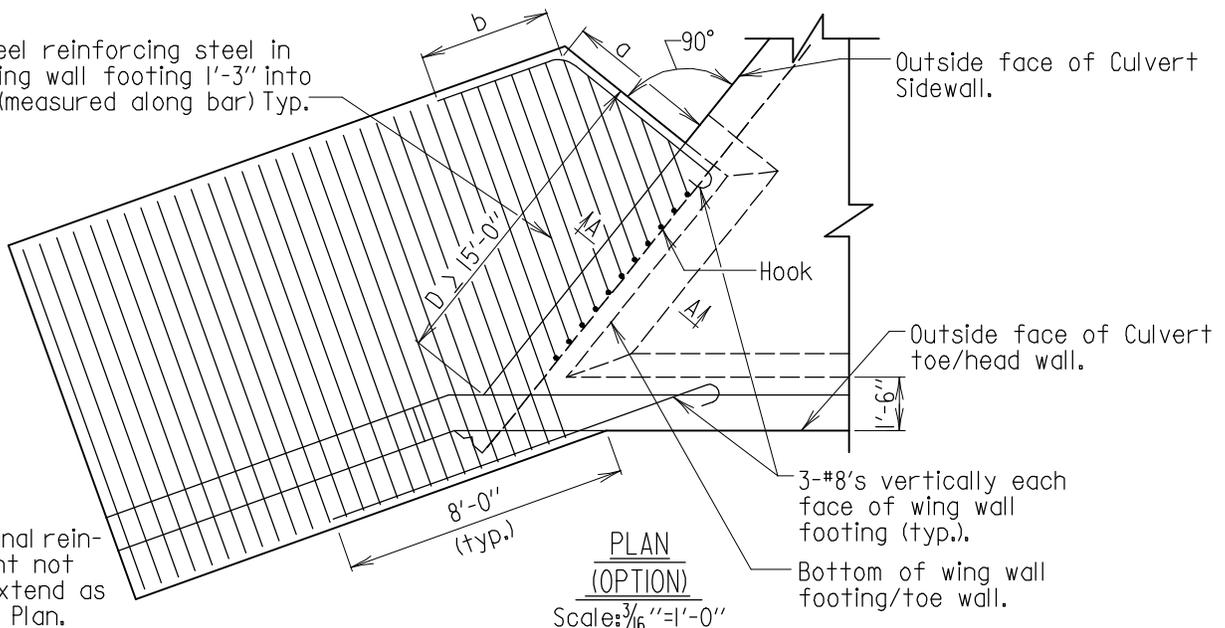
PLAN
Scale: 3/16" = 1'-0"



SECTION A-A
Scale: None

Note:
a + b = 8'-0"

Extend heel reinforcing steel in top of wing wall footing 1'-3" into toe wall (measured along bar) Typ.



PLAN
(OPTION)
Scale: 3/16" = 1'-0"

Note:

- When the distance measured along the outside face of culvert, between the back of headwall/wing wall and the rear face of wing wall footing, (shown as D), exceeds 15 ft. the Contractor has the option of installing the footing as shown in Option.
- Culvert and toe wall reinforcing steel not shown.

FHWA APPROVAL
DATE: 6-8-90

APPROVAL	
L.S. Friedman DIRECTOR OFFICE OF STRUCTURES	
DATE: 5/3/89	
REVISIONS	
SHA	FHWA
1-22-01	
10-9-07	

STATE OF MARYLAND
DEPARTMENT OF TRANSPORTATION
STATE HIGHWAY ADMINISTRATION
OFFICE OF STRUCTURES

TIE-IN DETAIL FOR BOX CULVERT
BOTTOM SLAB AND WING WALL FOOTING

STANDARD NO. BC-501

SHEET 1 OF 1